

AMENDMENTS TO THE CLAIMS

1. (Currently Amended) A polyvinyl alcohol polymer film ~~in which~~ comprising a polyvinyl alcohol polymer and a plasticizer selected from the group consisting of ethylene glycol, glycerin, propylene glycol, diethylene glycol, diglycerin, triethylene glycol, tetraethylene glycol, and trimethylolpropane, wherein

the amount of a the polyvinyl alcohol polymer eluted when a 10 cm square of the polyvinyl alcohol polymer film is left in 1 liter of water of 50°C for 4 hours is from 1 to 100 ppm.

2. (Original) The polyvinyl alcohol polymer film according to Claim 1 wherein the content of an alkali metal compound is 0.5% by weight or less based on the polyvinyl alcohol polymer.

3. (Original) The polyvinyl alcohol polymer film according to Claim 2 wherein the alkali metal compound is sodium acetate.

4. (Original) The polyvinyl alcohol polymer film according to Claim 1 which is used for a polarization film.

5. (Original) The polyvinyl alcohol polymer film according to Claim 2 which is used for a polarization film.

6. (Original) The polyvinyl alcohol polymer film according to Claim 3 which is used for a polarization film.

7. (Currently Amended) A polarization film made by using a ~~a~~ the polyvinyl alcohol polymer film ~~for a polarization film~~ of Claim 4.

8. (Currently Amended) A polarization film made by using a ~~a~~ the polyvinyl alcohol polymer film ~~for a polarization film~~ of Claim 5.

9. (Currently Amended) A polarization film made by using a ~~a~~ the polyvinyl alcohol polymer film ~~for a polarization film~~ of Claim 6.

10. (Currently Amended) A method of producing a ~~a~~ the polyvinyl alcohol polymer film of Claim 2 comprising film-forming using as a raw material a polyvinyl alcohol polymer in which the content of an alkali metal compound is 0.5% by weight or less based on the polyvinyl alcohol polymer.

11. (Currently Amended) The method ~~of producing a polyvinyl alcohol polymer film for a polarization film~~ according to Claim 10 comprising film-forming using a film formation raw material prepared at temperatures of 150°C or less containing a polyvinyl alcohol polymer in which the content of an alkali metal compound is 0.5% by weight or less based on the polyvinyl alcohol polymer.

12. (New) The polyvinyl alcohol polymer film according to Claim 1, wherein the polyvinyl alcohol polymer film comprises 100 parts by weight of the polyvinyl alcohol polymer and from 1 to 30 parts by weight of the plasticizer.

13. (New) The polyvinyl alcohol polymer film according to Claim 1, wherein the polyvinyl alcohol polymer film is prepared by a process comprising

washing polyvinyl alcohol tips with water having a temperature in a range of from 10 to 90°, where a bath ratio by weight of the water to the polyvinyl alcohol tips is at least 1; and

preparing from the washed polyvinyl alcohol tips a polyvinyl alcohol solution or water-containing polyvinyl alcohol for forming the polyvinyl alcohol polymer film.